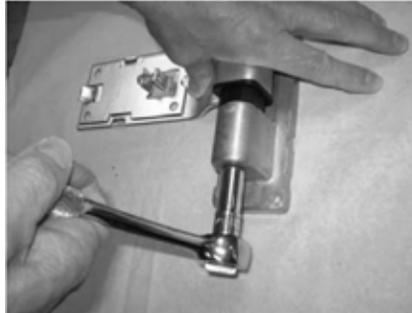


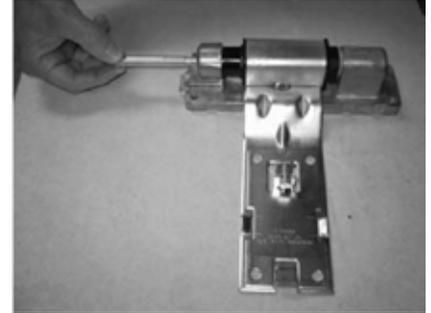
Converting Right Hand Hinge to Left Hand Application Part Number: 134500000*



Right hand hinge



Remove hex nut



Extract center screw



Slide top cap out of flange



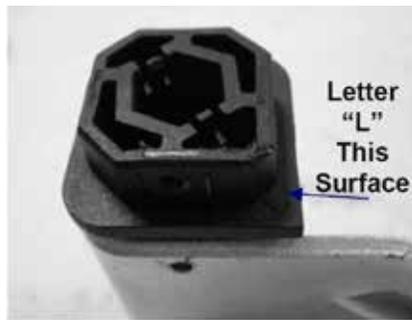
Separate strap from flange



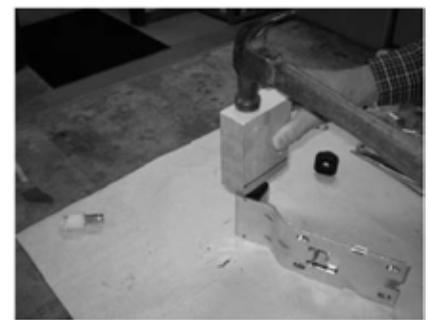
Remove 2 screws



Disassemble as shown



Orient strap/bearing as shown
Note letter "L" at 90° corner



Seat bearing into strap by tapping home



Orient follower/hex rod
Note position of cam point
Tap to seat



Install nylon washer



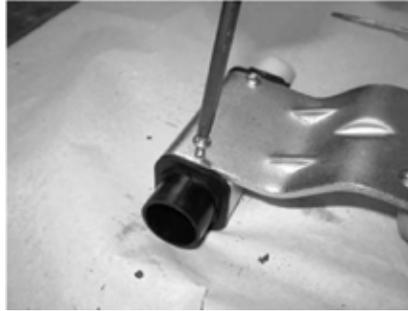
Slide spring and washer into strap

Converting Right Hand Hinge to Left Hand Application

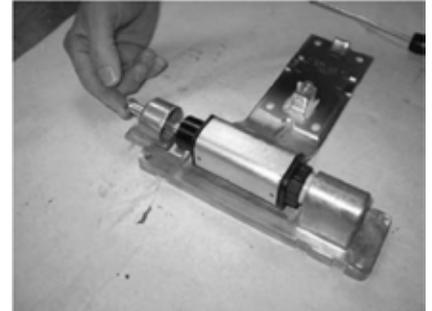
Part Number: 134500000*



Orient top bearing so that drill hole aligns with hole in strap & tap to seat



Use drill motor to fasten bearings in place with self drilling screws



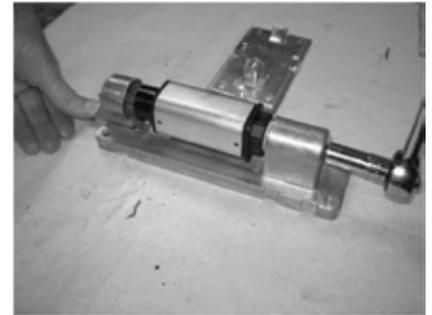
Insert top cap into flange and install center screw, if necessary tap screw to align



Put pressure on center screw to enable nut to start on threads



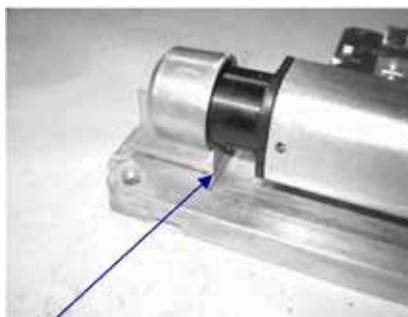
Slide top cap outward so that hex screw head seats fully within body



While tightening nut on screw put downward force on end cap base as shown



As nut is tightened top cap should move smoothly in slot



Note final position of top cap, base is nearly flush with cut-out in flange



Tighten nut unit solid resistance is felt Do NOT over tighten nut

Conversion is complete.